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Graphene and nanostructured MnO₂ composite electrodes for supercapacitors

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ABSTRACT

Graphene-based materials are promising electrodes for supercapacitors, owing to their unique two-dimensional structure, high surface area, remarkable chemical stability, and electrical conductivity. In this paper, graphene is explored as a platform for energy storage devices by decorating graphenes with flower-like MnO₂ nanostructures fabricated by electrodeposition. The as-prepared graphene and MnO₂, which were characterized by scanning electron microscopy (SEM) and transmission electron microscopy (TEM), have been assembled into an asymmetric supercapacitor. The specific capacitance of the graphene electrode reached 245 F/g at a charging current of 1 mA after an electro-activation process. This value is more than 60% larger than the one before electro-activation. The MnO₂ nano-flowers which consisted of tiny rods with a thickness of less than 10 nm were coated onto the graphene electrodes by electrodeposition. The specific capacitance after the MnO₂ deposition is 328 F/g at the charging current of 1 mA with an energy density of 11.4 Wh/kg and 25.8 kW/kg of power density. This work suggests that our graphene-based electrodes are a promising candidate for the high-performance energy storage devices.

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1. Introduction

In the past few years, considerable efforts have been devoted to develop new energy storage devices with high energy and high power density that can be used in hybrid vehicles and/or electric cars to meet the requirement of low CO₂ emissions. Supercapacitors, which are also called ultracapacitors or electrochemical double layer capacitors, are a kind of promising energy saving devices. They can provide a huge amount of energy in a short period of time, making them indispensable for certain power delivery systems [1]. It is more suitable for energy storage systems due to their excellent cyclability and very good power performance comparing with the conventional batteries. However, supercapacitors often suffer from low energy performance which is usually evaluated by the

specific capacitance and energy density. It is therefore necessary to improve their energy performance to meet the higher requirements of future energy storage systems, ranging from portable electronics to hybrid vehicles and large industrial equipment.

The major material components of supercapacitors can be divided into three categories. The first category is carbon materials, such as activated carbon [2,3], carbon nanotubes [4], and graphene [5–7]. The desire for using carbon materials is based on the mechanism of double-layer capacitance. They store the charges electrostatically using reversible adsorption of ions of the electrolyte onto active materials that are electrochemically stable and have a high accessible surface area. The second category is redox-based electrochemical capacitors, where transition metal oxides, such as MnO₂ and RuO₂

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[8–11], are used for fast and reversible redox reactions at the surface of active materials. But metal oxides usually have a high electrical resistance resulting in a low power density. The third category is conductive polymers, such as polyaniline and polypyrrole [12–15], which have shown high gravimetric and volumetric pseudo-capacitance using various aqueous and nonaqueous electrolytes. However, when used as bulk materials, conducting polymers suffer from a limited stability during cycling that reduces the initial performance [16].

Although activated carbon has a high specific surface area, the low electrical conductivity of activated carbon is limiting its applications in high power density supercapacitors [17]. For example, a commercial activated carbon for supercapacitors can only achieve a specific capacitance of 26 F/g in an organic electrolyte in our tests. Carbon nanotubes (CNTs), with an excellent electrical conductivity and high surface area, have also been studied to replace activated carbon for supercapacitors. However, CNT-based supercapacitors showed a relatively low energy density in our studies and have not met the expected performance.

Graphene, the parent of all graphitic structures ranging from graphite to carbon nanotubes and fullerenes, has become one of the most exciting topics of research in the last few years [18]. This two-dimensional material constitutes a new type of nanostructured carbon comprising a single layer of carbon atoms arranged in the graphitic sp^2 bonding configuration. It is distinctly different from CNTs and fullerenes and exhibits many unique properties which have fascinated the scientific as well as the technological community. Graphene and chemically modified graphene sheets have shown a high electrical conductivity [19], high surface area, and good mechanical properties comparable with or even better than CNTs [20]. In addition, graphene-based materials can be easily obtained by simple chemical processing of graphite [21]. Moreover, a graphene-based composite material with individual graphene sheets usually does not depend on the distribution of pores in its solid support to offer its large surface area, rather every chemically modified graphene sheet can “move” physically to adjust to the different types of electrolytes. Therefore, the access to the very high surface area of graphene-based materials by the electrolyte can be maintained while preserving the overall high electrical conductivity of the network [6,22,23].

Transition metal oxides have also been widely studied for use as electrode materials of supercapacitors. Although RuO_2 has exhibited prominent capacitive properties as a supercapacitor electrode material, its high production cost will exclude it from wide and commercial applications. Instead, relatively low-cost materials, such as manganese oxide and nickel oxide, have been explored as the electrode materials, but their power performance is still relatively low, because these metal oxides usually have a low electrical conductivity [24,25]. Among the promising metal oxides, MnO_2 can form many polymorphs such as α -, β -, γ -, and δ -type, offering distinctive properties and wide applications as catalysts, ion-sieves, and especially as an electrode material in Li/ MnO_2 and Zn/ MnO_2 batteries [26–28]. On the other hand, MnO_2 appears to be a promising material for pseudocapacitors due to its superior electrochemical performance, environmental

friendliness, and lower production cost [29–33]. Over the past few years, various nanostructured MnO_2 , including dendritic clusters, nanocrystals with different morphologies including nanowires, nanotubes, nanobelts, and nanoflowers, have been successfully synthesized and characterized [34–39]. For example, Yan et al. used the reduction of permanganate by surface carbon to prepare graphene/ MnO_2 composite electrodes with necessary binder and conductor agents and obtained specific capacitance of 310 F/kg at the scan rate of 2 mV/s [40]. While this manuscript being under review, it was also brought to our attention of the work by Wu et al. [41], who reported their results of using graphene- MnO_2 composites as electrodes for supercapacitors.

To exploit the potential of graphene-based materials for supercapacitor applications, in this work, we have coated active materials on the graphene sheet to obtain hybrid electrodes for the supercapacitors to further increase the specific capacitance as well as the energy density while maintaining its good power performance. We have fabricated graphene/ MnO_2 composite electrodes by in situ anodic electrodeposition of MnO_2 on the graphene electrode. This technique can easily control the coating mass, thickness, uniformity, and morphology of the metal oxide film by simply adjusting the applied current, bath chemistry, and temperature. In addition, we can use this method for an in situ deposition of the metal oxide film, which does not require any additional processing step of adding binders (PTFE) and electric conductors (carbon black or acetylene black). The electrode materials synthesized by chemical routes need to add conductors and binders to make an electrode. Furthermore, our technique can easily synthesize nanostructures which could provide a high surface area, short diffusion path in host material, and good pore structure for the access of electrolyte. We have also designed and assembled an asymmetric supercapacitor system with a graphene electrode as anode and MnO_2 -coated graphene as cathode. The graphene/ MnO_2 composite electrode has been characterized by scanning electron microscopy, electron diffraction, and high-resolution transmission electron microscopy to understand its morphology and structure. The graphene-based supercapacitor has also been evaluated by cyclic voltammetry (CV), charging and discharging, and electrochemical impedance spectroscopy (EIS) to reveal its electrochemical performance, including specific capacitance, energy density, and power density.

2. Experimental

2.1. Graphene oxide

Graphene oxide was synthesized by using a modified Hummers method from graphite in our experiment. Graphite (3.0 g) and NaNO_3 (1.5 g) were first mixed together in a flask before 100 ml H_2SO_4 (95%) was added to the flask, which was kept and stirred in an ice bath. Potassium permanganate (8.0 g) was then added to the suspension little by little to avoid overheating. The mixture was stirred at room temperature for 2 h. The color of the suspension would become bright brown. Then, 90 ml of distilled water was added. The temperature of the suspension would reach quickly to about 90 °C and the

color would change to yellow. The diluted suspension was stirred 98 °C for 12 h and 30 ml of 30% H₂O₂ was added to the mixture. For purification, the mixture was washed by rinsing with 5% HCl and then demineralized water for several times. After that the suspension was centrifuged at 4000 rpm for 6 min. After filtration and drying in vacuum, graphene oxide was obtained in the form of black powders.

2.2. Reduction of graphene oxide

Graphene oxide (100 mg) was first dispersed in 30 ml distilled water and sonicated for 30 min. Then the suspension was heated to 100 °C and 3 ml hydrazine hydrate was added into the suspension. The suspension was then kept at 98 °C for 24 h. After that the reduced graphene was collected by filtration in the form of black powders. The obtained material was then washed using distilled water for several times to remove the excessive hydrazine and was redistribute into water for sonication. Then the suspension is centrifuged at 4000 rpm for 3 min to remove bulk graphite. The final product was collected by vacuum filtration and dried in vacuum.

2.3. In situ MnO₂ electrodeposition

MnO₂ nanostructures were anodically electrodeposited from a mixture of two different types of solutions (0.1 M Na₂SO₄ and 0.1 Mn(CH₃COO)₂) onto the graphene film of dimensions 20 × 10 mm using a cyclic voltammetric technique (250 mV/s at different cycles). A platinum sheet of 20 × 10 mm was placed vertically 20 mm away from the working electrode as a counter electrode. An Ag–AgCl plate was used as a reference electrode. Before anodic electrodeposition, the graphene film was cleaned with acetone and then distilled water. After electrodeposition the working electrode was rinsed in distilled water, dried at 60 °C for 1 h in oven to remove any residual water and then stored in a vacuum desiccator. The mass of the manganese oxide deposited on the graphene film was determined from the weight difference between the electrode before and after anodic deposition by using a high precision microbalance. The specific deposit mass was controlled to be 0.2–0.5 mg cm⁻² depending on the coating cycles.

2.4. Fabrication of test cells

After the graphene and nanostructured MnO₂ materials were obtained, a graphene-based supercapacitor was assembled for evaluation. The fabrication process is shown in Fig. 1. The graphene powders were dispersed in distilled water with a concentration of 0.3 mg/ml and we used a laser pen to observe the Dyndall effect. Then the whole suspension was made into a graphene paper by vacuum filtering. After that the graphene paper is cut into pieces of specific dimensions as electrodes and ready for anodic MnO₂ electrodeposition. The MnO₂ coated graphene is then assembled with the graphene electrode into the two-electrode configuration for testing. The anode is made of pure graphene and cathode is made of the MnO₂-coated graphene. Both of the two electrodes were using a high purity titanium sheet as current collector. The two electrodes were separated by a thin polypropylene film in a 1 M KCl aqueous electrolyte solution.

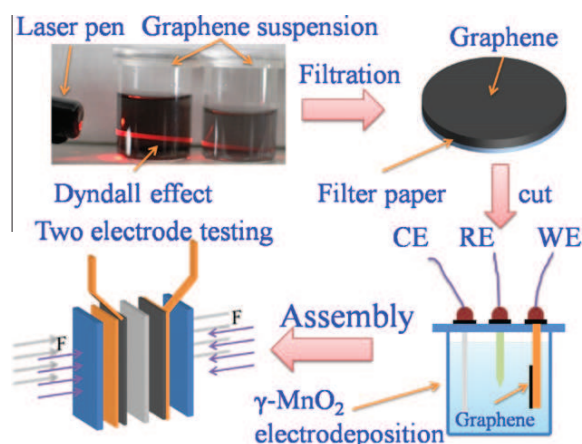


Fig. 1 – Illustrative fabrication process of the composite electrode. The graphene was first suspended in distilled water. Then the whole suspension was made into a graphene paper by vacuum filtering, after which the graphene paper is cut into pieces of designed dimensions for anodic MnO₂ electrodeposition as electrode. The MnO₂ coated graphene is then assembled with the graphene electrode for two-electrode test.

2.5. Electrochemical measurement

The electrochemical properties and capacitance of the supercapacitor electrodes were studied in the two-electrode system by cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS). The CV response of the electrodes was measured at different scan rates varying from 10 to 100 mV/s. The voltammetric testing was carried out at potentials between 0 and 0.9 V in a 1 M KCl aqueous electrolyte solution. Impedance spectroscopy measurements were carried out without DC bias sinusoidal signal of 0.005 V over the frequency range from 10 kHz to 0.1 Hz.

2.6. Structural characterization

The morphologies and nano-scale structure of graphene and manganese oxide were examined using scanning electron microscopy (SEM, JSM-6500) and transmission electron microscopy (TEM, JEM-2100).

3. Results and discussion

3.1. Morphology of graphene and MnO₂-coated graphene

Fig. 2 shows the morphologies of the as-synthesized graphene oxide and graphene. Fig. 2a is an SEM image of our synthesized graphene oxide (GO), from which thin sheets are revealed. Fig. 2b is an SEM image of the sample after chemical reduction and the graphene showed morphologies like wrinkled paper. A TEM image of the as-synthesized graphene is shown in Fig. 2c. In this particular case, there are two few-layer graphene sheets overlapped. The inset image is an electron diffraction pattern of the graphene sheets. A few typical first order and second order Bragg reflections are also indi-

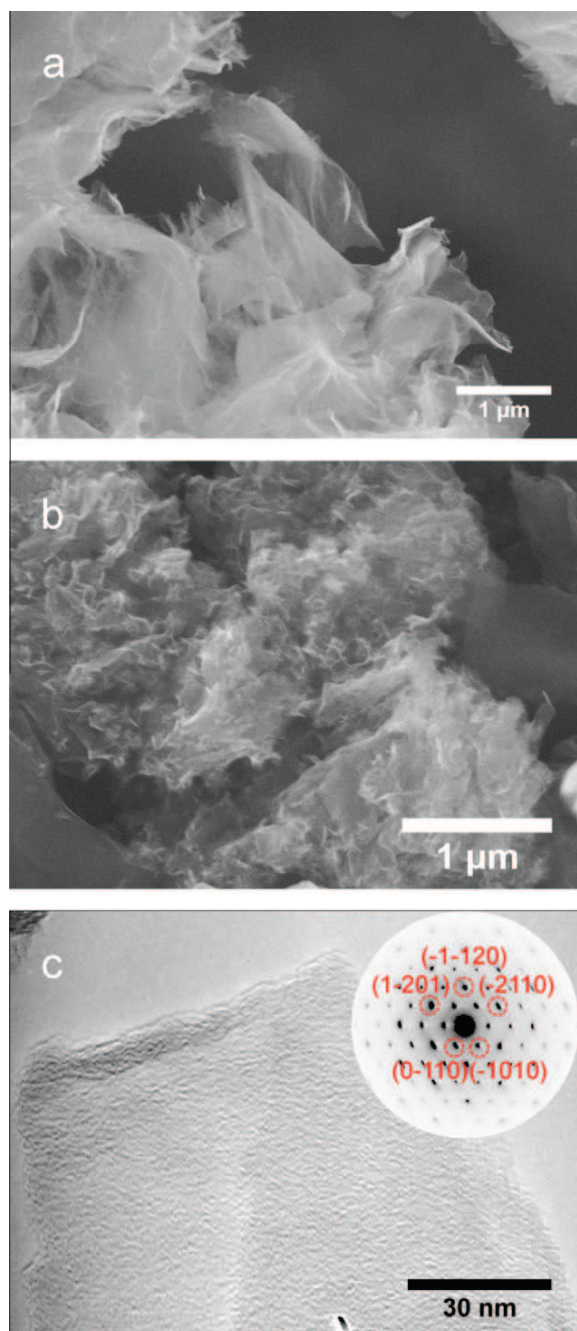


Fig. 2 – Morphology of graphene oxide and graphene. (a) SEM image of graphene oxide, (b) SEM image of graphene, and (c) TEM image of graphene sheets in high magnification. The inset is an electron diffraction pattern of the graphene nanosheets where a few typical Bragg reflections are also indexed.

cated with their Miller indices assigned. Though the TEM image showed an amorphous-like morphology, the corresponding electron diffraction pattern demonstrated clearly the excellent crystallinity of the graphene sheets.

The morphology of the as-synthesized MnO_2 nanostructures is shown in Fig. 3. Fig. 3a is an SEM image of the MnO_2

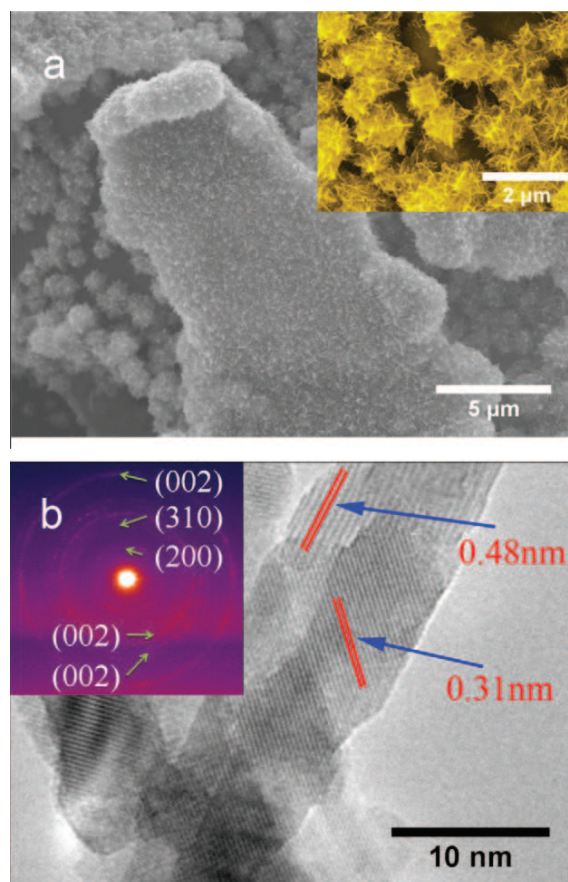


Fig. 3 – Morphology and structural characterization of as-coated MnO_2 graphene. (a) SEM image of MnO_2 nanoflowers. The inset is a portion of the image at higher magnification, revealing that the MnO_2 nanoflowers are made of tiny nanorods. (b) High resolution TEM image of the MnO_2 nanoflowers/nanorods. The inset is an electron diffraction pattern of the MnO_2 nanoflowers.

nanoflowers coated on the graphene film. The graphene was not seen directly in the image due to high-density coating of MnO_2 . We can also observe from the low magnification image (Fig. 3a) that the MnO_2 nanoflowers grew on all surfaces of the graphene film. When examined at a higher resolution, as shown in the inset of Fig. 3a, we saw that the MnO_2 nanoflowers were actually composed of a lot of tiny nanorods. The as-synthesized MnO_2 nanorods have a typical diameter of less than 10 nm and the structure of the nanorods is $\gamma\text{-MnO}_2$ as confirmed by high-resolution electron microscopy (HREM) and electron diffraction (Fig. 3b). The MnO_2 nanostructures synthesized here may have preferably grown on the energetically favorable sites under the cyclic voltammetric control, resulting in a highly porous structure that promotes efficient contacts between the active material and the electrolyte, providing more active sites for electrochemical reactions. It should also be noted that structures with porosity and interconnectivity supply additional accessible space for ions while maintaining sufficient conductivity for solid-state electronic transfer. Moreover, the rod-like structure can provide short

diffusion path lengths to both ions and electrons and also sufficient porosity for electrolyte penetration giving rise to high charging and discharging rates [42].

3.2. Electrochemical behavior of graphene and MnO_2 - coated graphene electrodes

Fig. 4a shows cyclic voltammetric (CV) loops of a pure graphene supercapacitor electrode with various scan rates in the range of 10–100 mV/s. As we know, the shape of the CV loops of a supercapacitor should be rectangular provided that there is a low contact resistance and larger resistance distorts the loop, resulting in a narrower loop with an oblique angle as observed. The CV curves of our device are close to rectangular at the applied scan rates including the high scan rate of 100 mV/s, indicating an excellent capacitive behavior and a low contact resistance in the supercapacitor. The charge and discharge curves at different charging current are shown in Fig. 4b. The apparent surface area of the electrode is 2 cm². The discharge curves are almost linear in the total range of potential, which shows a very good capacitive behavior [43].

Using the above measured experimental data, we have calculated the single electrode capacitance – it is twice the total capacitance C in the two electrode system. The capacitance is 150 F/g, and the maximum storage energy is also calculated as 5.2 Wh/kg.

There is a very interesting phenomenon that we observed in the galvanostatic charge and discharge under 4 mA for about 1300 cycles. The specific capacitance did not decrease but actually increased dramatically as shown in Fig. 4c and this process is termed electro-activation in the present work. A highly possible reason is that the graphene sheets can move to adjust to the different electrolyte ions. The long time charging and discharging may also help the ions accessing fully the graphene sheets to take full advantages of the surface area. For the few-layered graphene sheets, they tend to aggregate to become thicker. However, the long activation can let the ions in the electrolyte intercalate into the spaces between the graphene layers and therefore, producing more surface area for the ions to access to. This is attributed to the observation of increasing specific capacitance. We also immersed the whole test cell in the electrolyte for the same duration

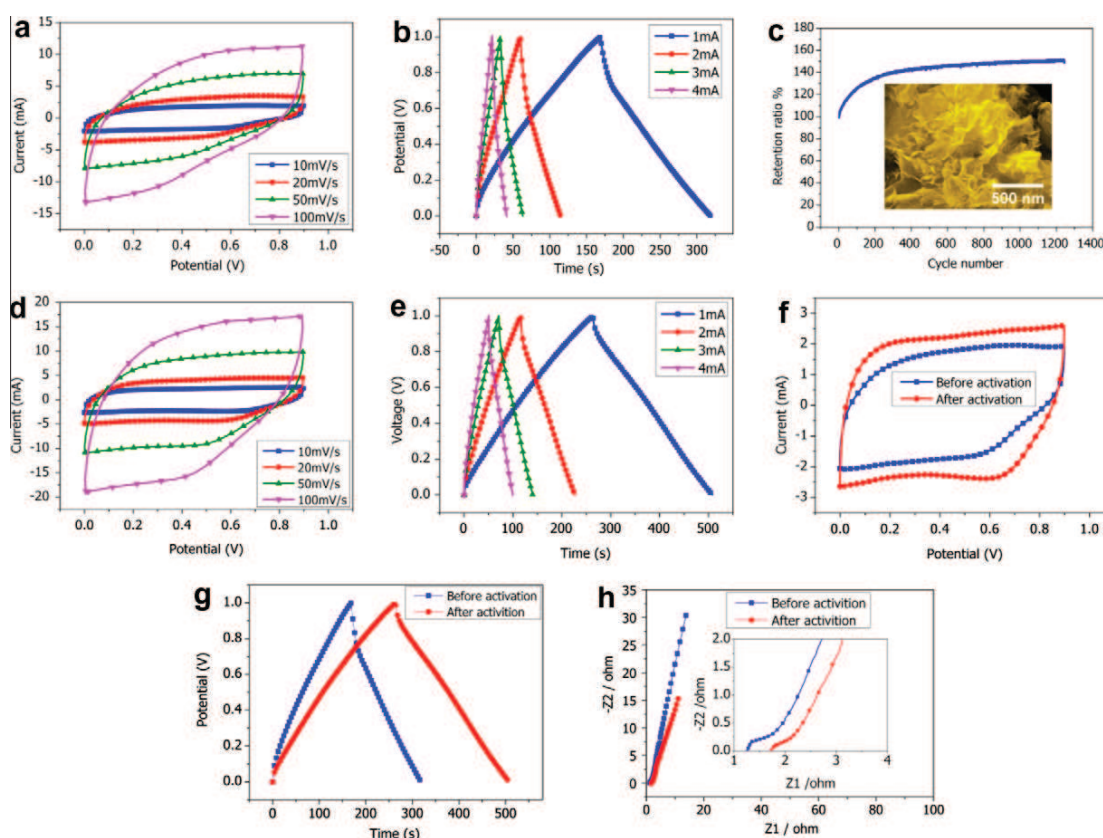


Fig. 4 – Electrochemical measurement of graphene electrode. (a) CV curves of the graphene electrode at different scan rates from 10 to 100 mV/s. (b) Charge and discharge curves of the graphene electrode at different charging current from 1 to 4 mA. (c) Electro-activation of graphene electrode. The SEM image below the curve is the morphology of the graphene after activation. There is no noticeable morphological difference after electro-activation. (d) CV curves of graphene after activation at scan rates from 10 to 100 mV/s. (e) Charge and discharge curves of the graphene electrode after activation at different charging current from 1 to 4 mA. (f) Comparison of CV curves before and after electro-activation. (g) Comparison of charge and discharge curves before and after electro-activation. (h) Nyquist plot of the graphene electrode before and after electro-activation. Inset is a magnified portion of the plot near the origin.

of electro-activation without charging any current for comparison, but the specific capacitance did not change, which confirmed our suggestion that “electro-activation” is truly operational for improving the performance of the pure graphene supercapacitor.

From the CV curves obtained after electro-activation, it revealed that the shape of the curves is very much like the one before activation as shown in Fig. 4d. But the platform current increased a lot, indicating an increase of specific capacitance. It was also confirmed by the charge and discharge curves which are showed in Fig. 4d. The specific capacitance calculated by the charge and discharge curve after electro-activation is 245 F/g and it is enhanced by more than 60% comparing to the one before electro-activation. The corresponding energy density is 8.5 Wh/kg. The CV curves before and after electro-activation are shown in Fig. 4e at the scan rate of 10 mA/s. The current increased a lot, indicating a larger capacitance. Furthermore, the shape of the curve looks more rectangular. This is attributed to a better wettability after electro-activation. The comparison of charge and discharge curves also confirmed that the electrode after electro-activation has a longer charging time which also means a larger capacitance (Fig. 4f).

The specific capacitance of 245 F/g is much higher than those of CNT-based supercapacitors reported the literature, 102 and 180 F/g, respectively [44,45]. The graphene-based supercapacitor showed a higher specific capacitance is likely due to the fact that the graphene nano-sheets can move physically to adapt different electrolyte ions, leading to a higher accessibility of electrolyte ions and also a more effective use of the specific surface area [6].

The use of a complex-plane plot, or Nyquist plot, to represent the impedance behavior as a function of frequency has often been used to evaluate the frequency response of supercapacitors. In the complex-plane, the imaginary component, Z_2 , is usually used to represent the capacitive parameter and the Z_1 (the real component) represents the ohmic parameter. The two components are all studied under a certain frequency range. This kind of plots usually consists of one or more semicircles in the complex plane, sometimes with the center of a semicircle depressed below the Z_1 axis. The theoretical Nyquist plot of a supercapacitor consists of three regions which are dependent on the frequencies. At very high frequency, the supercapacitor behaves like a pure resistor. At low frequency, the imaginary part sharply increases and a vertical line is usually observed, indicating a pure capacitive behavior. In the middle frequency domain, the influence of the electrode porosity can be observed. When the frequency decreases, starting from the very high frequency, the signal penetrates deeper and deeper inside the porous structure of the electrode, then more and more electrode surface becomes available for ion adsorption. This middle frequency range is related to the electrolyte penetration inside the porous structure of the high porosity electrodes and this region is usually called the Warburg curve [46]. Fig. 4h is the Nyquist plot of the pure graphene electrode before and after electro-activation. Both of the curves appear as straight lines at low frequency and an arc in the high frequency region. The high frequency loops of before and after the activation are 8414 to 75 Hz and 5623 to 96 Hz, respec-

tively. This loop shift is related to the electrical resistance between the graphene nanosheets. The semi-circle loop has been observed and reported in carbon-based supercapacitors by numerous authors in the literature. It usually finds a very big loop in activated carbon electrode supercapacitors which means a large inter-granular electrical resistance between the activated carbon particles. It largely depends on the electrode surface area and the inter-particle resistivity. The realization of thin active layers or adding some low surface area conductive additives can reduce this value, but will lead to a low capacitance per area or capacitance per weight. The loop may also have some relationship between the active material and the current collector. The small loop regions in Fig. 4h show a low electrical resistance between the graphene nanosheets and good conductivity of between the graphene electrode and current collector. The Warburg curve in Fig. 4h is very short, indicating a good access of electrolyte ions to the graphene surface. The equivalent series resistance (ESR) is obtained from the x-intercept of the Nyquist plot in Fig. 4h. They are 1.25 and 1.73 Ω , respectively. ESR data determine the rate that the supercapacitor can be charged and discharged, and it is a very important factor to determine the power density of a supercapacitor.

The specific power density before and after the electro-activation are the 50 and 36.1 kW/kg, respectively. This high value of power density promises that such supercapacitors can be used in surge-power delivery applications.

Fig. 5 gives schematic illustrations and an SEM image of the MnO_2 -coated graphene electrode to explain why the MnO_2 coated graphene electrodes have outstanding performance. Fig. 5a is a schematic before and after MnO_2 electro-position. The MnO_2 nanoflowers were grown on both sides of the graphene nanosheets to form a very unique electrode structure. The ion diffusion rate would be enhanced in this structure since the distance between graphene sheets could

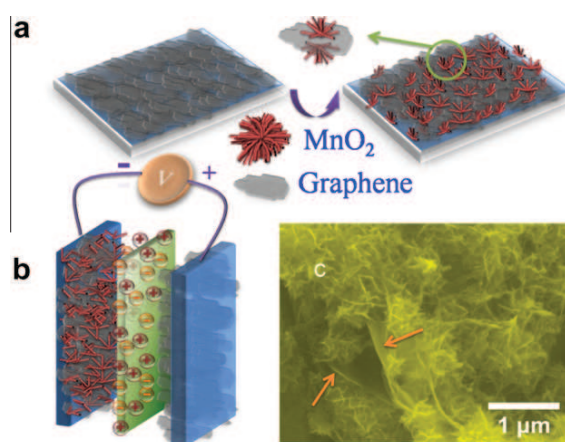


Fig. 5 – Schematics illustrating coating of graphene with MnO_2 nanoflowers. (a) Schematic of the graphene electrode and the MnO_2 -coated graphene electrode. (b) Schematic of asymmetric supercapacitor with graphene as anode and MnO_2 -coated graphene as cathode. (c) SEM image of the MnO_2 -coated graphene. It also shows the graphene nanosheets which are indicated by arrows.

increase due to growing the MnO₂ nanostructures. We assembled our test cell as an asymmetric supercapacitor with graphene as the anode and MnO₂-coated graphene as the cathode as shown schematically in Fig. 5b. We also offered further evidence in the SEM image in Fig. 5c that the MnO₂ nanoflowers were grown indeed on the surface of the graphene nano-sheets.

Fig. 6a and b show the CV curves and the charge and discharge curves after MnO₂ coating under different scan rates and charging currents. The shape of CV plot, nearly rectangular with mirror symmetry, did not change much in all of the applied scan rates compared to the pure graphene electrode before MnO₂ coating, which indicates an excellent reversibility and ideal capacitive property of the electrode. The CV curves before and after MnO₂ coating at the scan rate of 10 mV/s is given in Fig. 6c. The current increased a lot after coating. It is believed that the increase of current is due to the redox reactions of MnO₂ which is coated on the graphene. It has been reported that the pseudocapacitance of MnO₂ in aqueous neutral electrolytes could be attributed to the following redox reaction:



where X⁺ corresponds to H⁺ or alkali metal cations such as Na⁺ and K⁺. On the basis of Faraday's law, the theoretical specific capacitance of the reduction of Mn(IV)O₂ to Mn(III)OO_x is approximately 1100 F/g with a voltage window of 1.0 V [47]. The charging and discharging curves under 1 mA of the electrode before and after MnO₂ coating are shown in Fig. 6d. Both charge and discharge times increased after the MnO₂ coating. The supercapacitor test cell is assembled as a two-electrodes system which uses the pure graphene as the anode and the

MnO₂-coated graphene as the cathode. The calculated specific capacitance after the MnO₂ coating is 328 F/g. The specific capacitance increased 34.4% after the MnO₂ coating. The energy density after the MnO₂ coating can reach to 11.4 Wh/kg. Fig. 6e shows the Nyquist plots of the MnO₂-coated graphene electrode. The ERS is 2.2 Ω which is calculated from the x-intercept on the plot. The maximum power density is 25.8 kW/kg. The high frequency loop is from 2371 to 14 Hz. The loop is quite small, indicating a small resistance between graphene and the MnO₂ nanostructures. This is because the nanostructured MnO₂ is grown on the graphene sheets electrochemically rather than a mechanical blending. We could also find in the Nyquist plot that the MnO₂-coated graphene has more straight line than the pure graphene electrode in the low frequency region. Since an ideally polarizable capacitance gives rise to a straight vertical line along the series, this line must have a finite slope to represent the diffusive resistance of electrolyte in the electrode pores and the proton diffusion in host materials. Generally this type of proton diffusion (solid-state diffusion) is slower in host materials than in electrolyte, therefore, the linearity is assumed to be the semi-infinite diffusion in solid materials. The slope of the MnO₂-coated graphene increased due to a lowered diffusion resistance by the shortened proton diffusion path. The in situ electrochemical coating is a three-dimensional coating of the entire graphene electrode. The growth of the MnO₂ nanostructures could therefore broaden the distance between the graphene nanosheets, which would then to make it easier for electrolyte ion transfer. The long time cycling is shown in Fig. 6f. We found that the capacitance increased at the beginning of the cycling just like the pure graphene electrodes. However, it kept almost as a constant after about 150 cycles,

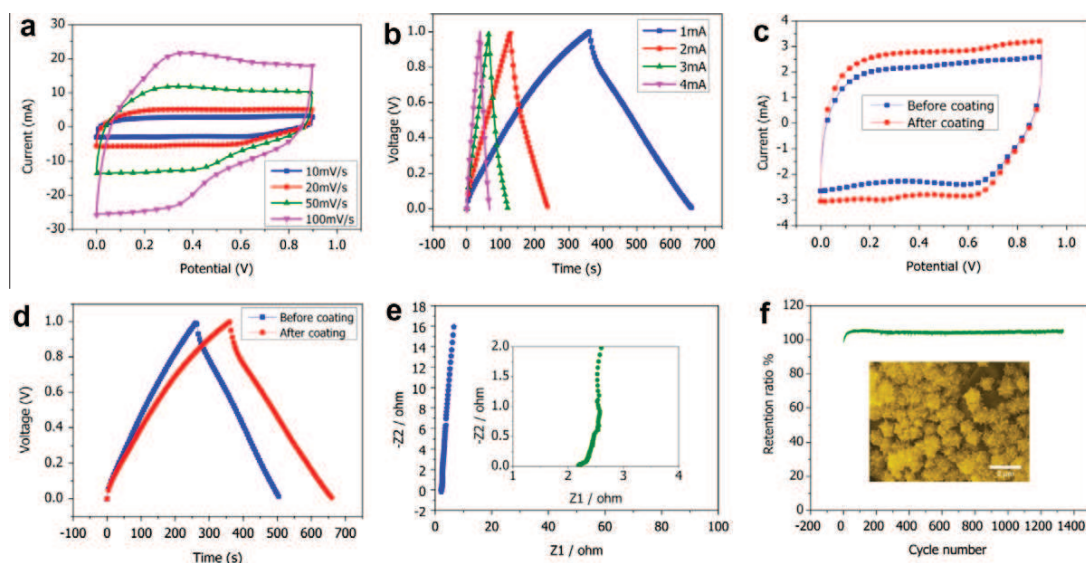


Fig. 6 – Electrochemical properties of graphene electrode after MnO₂ coating. (a) CV curves of MnO₂-coated graphene electrode at different scan rates from 10 to 100 mV/s. (b) Charge and discharge curves of MnO₂-coated graphene electrode at different charging current from 1 to 4 mA. (c) Comparison of CV curves before and after MnO₂ coating. (d) Comparison of charge and discharge curves before and after MnO₂ coating. (e) Nyquist plot of MnO₂-coated graphene electrode. Inset is a magnified portion of the plot near the origin. (f) Capacitance retention curve in aqueous electrolyte. The image below the retention curve shows the SEM morphology after aging.

the capacitance only dropped by 1% after 1300 cycles, indicating an excellent cyclicity of the MnO₂-coated graphene electrode.

The graphene and MnO₂-coated graphene both showed very good power and energy performance. The outstanding properties are attributed to the high accessible specific surface area and high efficiency of electrolyte ion absorption. Graphene sheets with either individual single-layered sheet or few-layered graphite can offer an ideal structure for ion absorption. Moreover, the graphene-based electrode does not depend on the exact pore distribution in its solid support to provide its large surface area. The graphene nano-sheet can adjust automatically to different types of electrolyte. Thus, access to the very high surface area of graphene materials by the electrolyte can be maintained while preserving the overall high electrical conductivity. The graphene based electrode can have a larger thickness than the activated carbon-based electrode, which could therefore offer a higher capacitance per area. That is because activated carbon has a higher electrical resistance which limits the thickness and usually contains conductive but low surface area additives such as carbon black to enable rapid electrical charge transfer from the cell [6]. The high electrical conductivity of the graphene materials eliminates the need for conductive fillers and thus allows an increased electrode thickness. Increasing the electrode thickness and elimination additives lead to improved electrode materials for collection/separation, which would in turn further increase the energy density of the supercapacitor. The MnO₂ nanoflowers which are grown on every graphene nano-sheet can enlarge the distance between the graphene sheets to increase the access of the electrolyte ions. It has been reported that the MnO₂ nanostructures can only have the surface layer or some nanometers thickness can attend the redox reactions with the cations in the electrolyte. So the nano-structure MnO₂ could have good efficiency to have redox reactions and further increased the specific capacitance. So the high performance of the supercapacitor electrode benefits from both graphene and nano-structured MnO₂.

Our MnO₂-coated graphene electrodes have a high specific capacitance and excellent power performance, which suggested a high potential for applications in hybrid vehicles as energy saving components. Nickel metal hydride (NiMH) battery which is frequently used in the hybrid vehicles has some drawbacks such as limited service life, limited discharge current, high self-discharge, and poor temperature adaption. The graphene based supercapacitor can surely solve these problems without losing its performance. Therefore the supercapacitors can be used as the electric energy storage device for the hybrid vehicles.

4. Conclusions

In summary, we have successfully fabricated binderless supercapacitors using graphene and MnO₂-nanoflowers coated graphene to provide a high specific capacitance of 245 F/g for graphene and 328 F/g for MnO₂-coated graphene. The electrodeposited γ -MnO₂ is suggested to serve as a spacer to increase the ion diffusion rate in the electrolyte. The surface

decoration of graphene can increase greatly the energy density of the supercapacitor, which makes the supercapacitor possible to use in the hybrid vehicles or pure electrical vehicles. We also found that the electro-activation is an effective way to activate the potential of graphene-based electrode. What is more, the power density of our asymmetric supercapacitor reached 25.8 kW/kg, which is well suited for high power applications. The MnO₂ nanoflowers coated on graphene make it quite a promising material as a high energy and high power density electrode for supercapacitors. Furthermore, the results are also potentially useful for preparation of other graphene-based composite films with varied properties in order to meet diverse applications, such as lithium ion batteries, electrochemical sensor and solar cells.

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